



Suitable Cutting Methods:

- * Circular Saw (aluminium cutting blade)
- * Band Saw

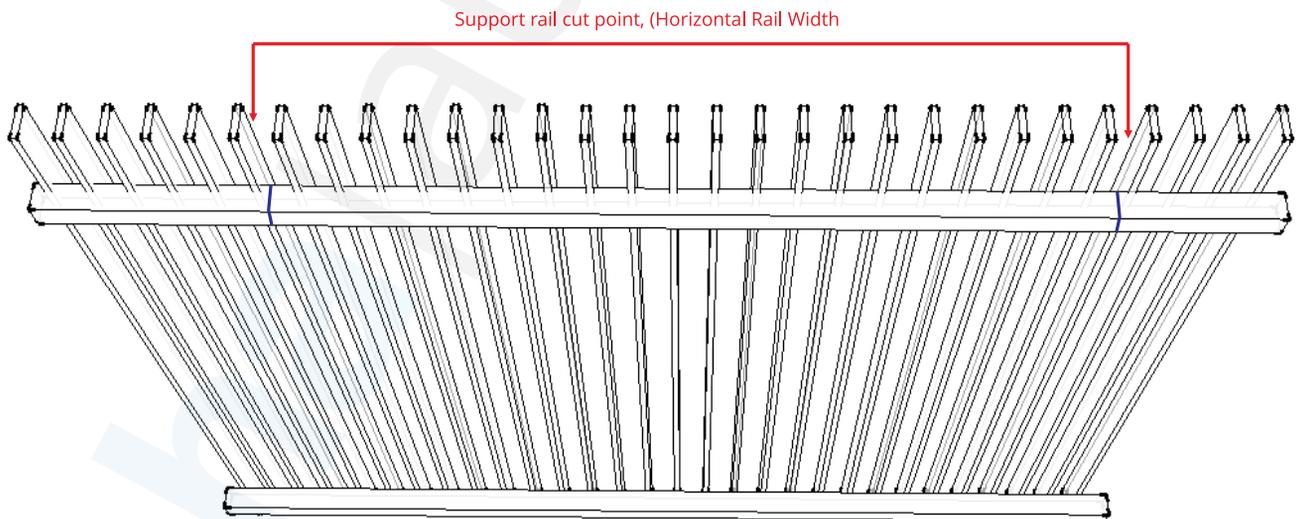
ALWAYS PROTECT YOURSELF AND WEAR PPE

| Gate Width in mm (One Section) | Internal Clear Width (mm) | Horizontal Rail Width (mm) |
|--------------------------------|---------------------------|----------------------------|
| 880 | 800 | 790 |
| 1485 | 1405 | 1395 |
| 1785 | 1705 | 1695 |
| 2085 | 2005 | 1995 |
| 2385 | 2305 | 2295 |

| Gate Width in mm (TWO Sections) | Internal Clear Width (mm) (TWO Sections) | Horizontal Rail Cut Width (mm) (TWO Sections) |
|---------------------------------|--|---|
| 3570 | 1725 | 1715 |
| 4170 | 2025 | 2015 |
| 4600 | 2240 | 2230 |

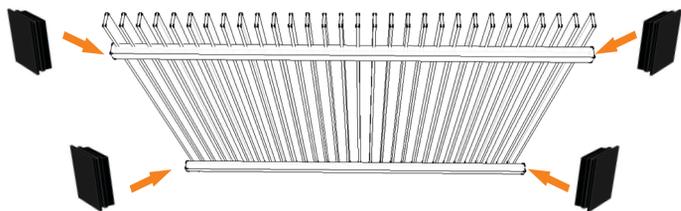
Step 1

Taking note of your horizontal rail width according to the gates width FIRST measure and mark whilst centring the blade gap from each side so the first and last blade are evenly split.



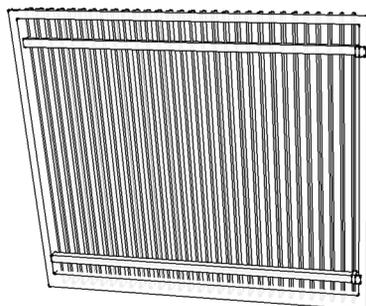
Step 2

Install plastic caps into all four open tube ends of the blade panel.



Step 3

Insert the blade section into the gate frame, this will be a tight fit due to the caps installed in step 2.

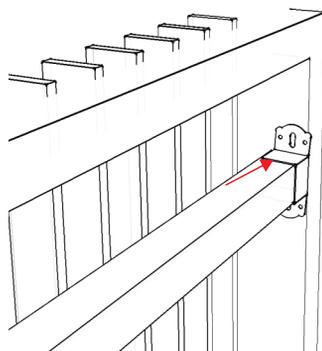


ENSURE THE WELDED CAP END OF THE BLADES IS FACING UPWARDS



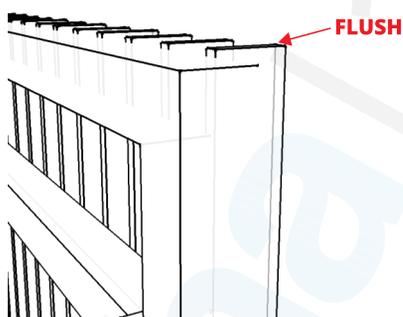
Step 4

Push the securing brackets ALL THE WAY towards the gate side rail.



Step 5

Make any adjustments now to ensure the CAPPED END TOP OF THE BLADES is flush with the top of the gate frame.



Step 6

Secure the panel in place using self drilling screws in the longer slotted holes only.

